





cone motion. The shift value,  $e$ , at every turn can change with varying  $\omega_{pr}$  and redistributing the number of impacts around the face perimeter.

When boring the tunnel in a uniform medium  $e$  is a constant. In a particular case, if  $e=0$ , the motion parameter relation is observed

$$h[n] = \frac{\omega_{\kappa} \cdot r}{\omega_{pr}} \cdot \sin\beta, \quad (1)$$

Where  $h[n]$  is the boring length in the preset direction within  $n$  impacts, where  $h=n\delta$ , and  $\beta$  is the angle of screw line inclination. Figure 3 shows the plane projection of a screw line for a turn.

The impact of duration  $\tau=T$  and amplitude  $y$  causes line B'AB'' to be formed, which consists of curved portions of separate tunneling for every impact, thus resulting in screw line inclination at angle  $\beta$ .

If the medium is non-uniform, the parameter relationship in equation (1) is violated. Thus, in Figure 3 at the  $i$ -th stage the impact amplitude  $y_i \ll y_n$ , the impact duration  $\tau_i < T$ , but  $\Delta h_i$  decreases  $\delta_i < \delta$ , the angle  $\beta_i < \beta$  changes and there appears eccentricity  $e_i$ . All the above can result in trajectory deviation due to variation of dynamic properties of the tunneling process.

To correct this deviation operatively one must have a self-adjusting system of automatic controlling of the direction, which is effective if the anisotropy of the medium acts weakly. The system shown figure 4 has as a source of data gauge 1 of the amplitude of impact, gauge 2 of angular velocity of the turning cone  $\omega_{\kappa}$ , gauge 3 of the angle of drive rotation velocity, a discrete correlator, a controlled filter, and an adaptive regulator. To find the dynamic properties of the system consisting of a drive feeding set, and a

penetrating cone with a striker, a pulse transient function as a sequences of coordinates is synthesized in a controlled filter as:

$$W_0 = W(0), W_1 = W(\tau), W_2 = W(2 \cdot \tau), \\ W_n = W(n \cdot \tau).$$

These values enter the RAM on OS<sub>1</sub>.....OS<sub>n</sub>.

Calibration values  $\omega_{0}^* - \omega_n^*$  are recorded on OS<sub>1</sub><sup>\*</sup> to OS<sub>n</sub><sup>\*</sup> to store the programmable trajectory into ROM.

On the delay line a periodic signal is put from the input unit, which is proportional to the centered correlation input – output function. Thus, the following expression is obtained on the adder output:

$$K_{xy}^{*0}(\tau) = T_m \cdot \sum_{i=0}^n W(i \cdot T_m) \cdot K_y^0(\tau - iT_m).$$

The difference is put to the comparator:

$$\varepsilon = K_{xy}^{0*}(\tau) - K_{xy}^0(\tau),$$

By adjusting the coefficients this difference can be minimized. Extreme regulators are used to make the process of impact function estimate automatic.

## 2.0 CONCLUSIONS:

Thus, the procedure of trajectory monitoring envisages a complete analysis of dynamic system properties taking into account stochastic character of effect. This control method uses intensifying impact effects for probing anisotropic properties at the face and controlling the process of direction correction.

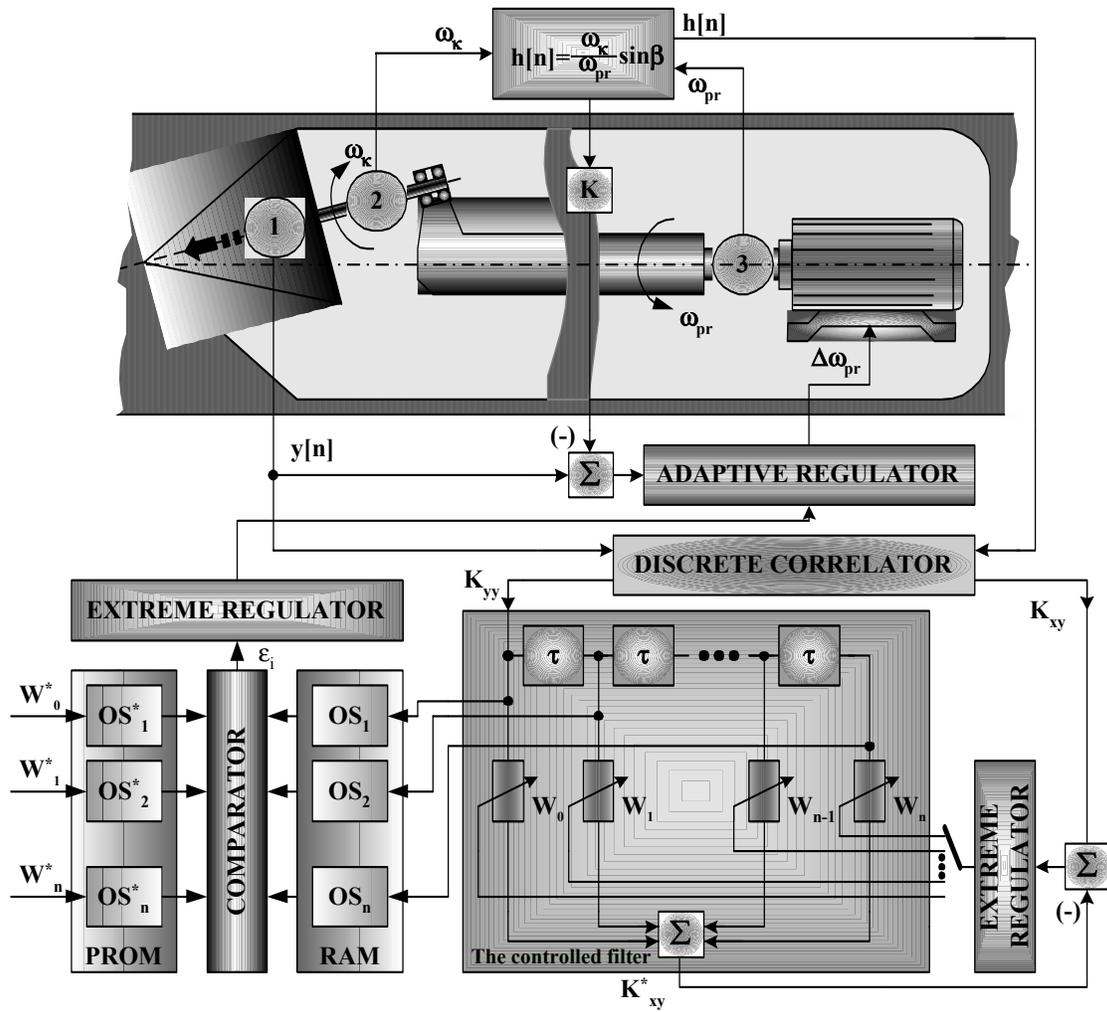


Fig. 4